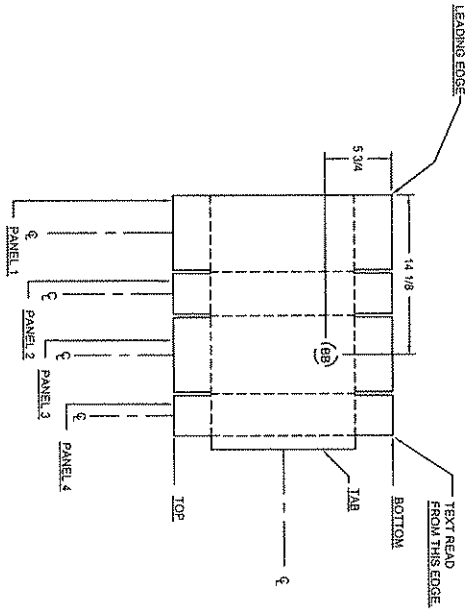
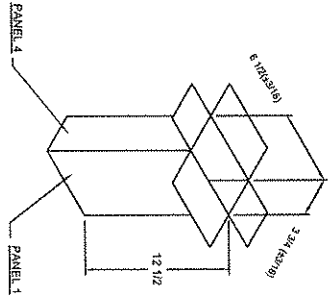


DIMENSIONAL NOTES

ALL BOX DIMENSIONS ARE $\pm 1/8$ UNLESS OTHERWISE NOTED.
ALL PRINTING DIMENSIONS ARE $\pm 1/4$.



BOX PRINTING LAYOUT DRAWING

BOX PHYSICALS

STYLE: CSO
MATERIAL: EQUAL TO OR BETTER THAN 200# S/W CORRUGATED BOARD, C FLUTE, AND MAY BE SPLICED TO OBTAIN BOX DIMENSIONS.
FLAP GAP: INNER FLAPS SHALL CLOSE AND MEET WITH NO OVERLAP AND A GAP NO GREATER THAN 1/4".
JOINT: GLUED TAB

GRAPHICS & FINISHING

1. FOR LOCATION PURPOSES, ALL GRAPHICS ARE REPRESENTED BY RECTANGLES OR CIRCLES DRAWN AROUND THE OUTERMOST EDGES OF THE ARTWORK. DIMENSIONS ARE HELD TO THE CENTER-LINE OF THE SHAPES. REFERENCE GRAPHICS LOCATION FOR ACTUAL ARTWORK SAMPLES.
2. THE STOCK CODE # TO BE PRINTED OR EMBOSSED AND HIDDEN WHEN FULLY ASSEMBLED
3. BB = 200 LB. CERTIFICATION SEAL OR EQUIVALENT PER INTERSTATE COMMERCE FREIGHT CLASSIFICATIONS.

WARNING: ALL INFORMATION CONTAINED WITHIN THIS PART IS CONFIDENTIAL AND IS THE PROPERTY OF THE COMPANY. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED AND NOT BE USED FOR ANY OTHER PURPOSE THAN THAT FOR WHICH IT WAS ENTERED.		NOTES	
REV	ENR	DATE	DATE
A	020016	7/24/02	7/24/02
NR	970318	NEW RELEASE	5/26/97
STATUS		DATE	
BOX WIDTH REVISED TO 5 3/4" (SEE ECR 140102)		DATE	
TOLERANCES		TOLERANCES	
AS NOTED		AS NOTED	
OTHER DATA		OTHER DATA	
DESIGNED BY		DESIGNED BY	
DRAWN BY		DRAWN BY	
CHECKED BY		CHECKED BY	
DATE		DATE	
PROJECT NO.		PROJECT NO.	
CORRUGATED BOX		CORRUGATED BOX	
6 1/2 X 3 3/4 X 12 1/2		6 1/2 X 3 3/4 X 12 1/2	
GRAND NUMBER		GRAND NUMBER	
92501-006		92501-006	
A		A	

**ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS**

I. OBJECTIVE:

To provide a corrugated shipping box for Garment products.

II. REQUIREMENTS:

- | | |
|-----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A. Material | Equal to or better than 200 lb. Single wall Corrugated Board, May be spliced (glued) to obtain box Dimension. |
| B. Type | RSC, International Box Code 0201 |
| C. Flap gap | Outer flaps shall close and meet with no overlap and a gap no greater than 1/4" |
| D. Joint | Glue tab (Glue preferred for box "Adhesive, Hot Melt" ETOB National Starch and Chemical Co. Instant Lok 342616). |
| E. Certification Seal | Must have 200 lb Certification Seal or equivalent per U.S. DOT Regulations 49 CFR. 178.3 & 178.503 and Interstate Commerce Freight Classifications. Located and visible on the purposed bottom of the box when assembled. |
| F. Text | <p>The stock code numbers to be printed or embossed and hidden when assembled.</p> <p>Text "THIS SIDE UP" minimum text height of 1" ± 1/4, letters to be upper case. Location of TEXT and ARROWS to be with a gap of 3/4 " from top fold line of the largest two panels and centered.</p> |
| G. Graphics | <p>ARROWS pointing away from Certification seal.</p> <p>Arrows to be minimum height of 1 1/2" ± 1/4, and</p> |

ORIGIN DATE	DESCRIPTION CORRUGATED RSC BOX 20 X 17 1/2 X 17	DOCUMENT NO.
July 13 , 2003		92500-114
GENERATED BY		RELEASE DATE
J HUGHES		REVISION NO.
ERN NO		4

**ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS**

H. Size (internal dimensions) Length 20 +/- 3/16
 Width 17 1/2 +/- 3/16
 Height 17 +/- 3/16

III PROCUREMENT:

A. Packaging/Shipping
 Per purchase order

B. Reference 1992 Fiber Box Handbook
 Fiber Box Association

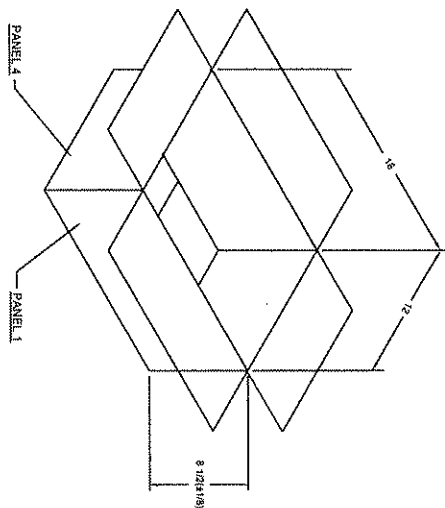
C. Method of Specifying 92500-114

ORIGIN DATE	DESCRIPTION CORRUGATED RSC BOX 20 X 17 1/2 X 17	DOCUMENT NO.
July 13 , 2003		92500-114
GENERATED BY		RELEASE DATE
J HUGHES		REVISION NO.
ERN NO		4

LABEL	I.D. NO.	SIZE	DESCRIPTION
AA*	N/A	VARS	STOCK CODE #
BB	V7298-017	3 9/16 DIA.	2004 CERTIFICATION SEAL
CC	V7298-018	7 X 4 1/2	RECTANGULAR LABEL BRACKET
DD	V7298-022	6 1/2 X 1 1/2	THIS SIDE UP

LABEL	I.D. NO.	SIZE	DESCRIPTION
AA*	N/A	VARS	STOCK CODE #
BB	V7298-017	3 9/16 DIA.	2004 CERTIFICATION SEAL
CC	V7298-018	7 X 4 1/2	RECTANGULAR LABEL BRACKET
DD	V7298-022	6 1/2 X 1 1/2	THIS SIDE UP

ALL BOX DIMENSIONS ARE 3/16 UNLESS OTHERWISE NOTED.
ALL PRINTING DIMENSIONS ARE 1/4.



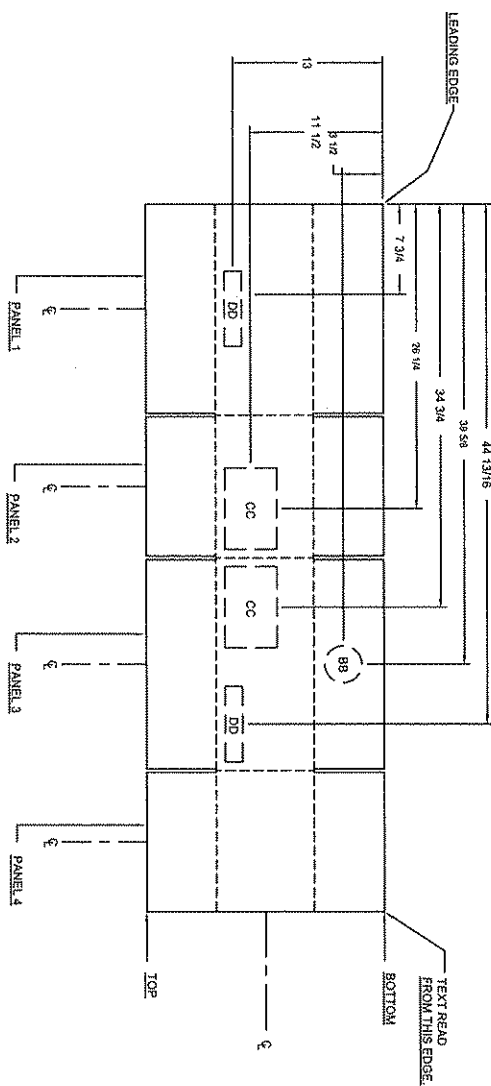
ALL BOX FLAPS SHALL
CLOSE AND MEET WITH
NO OVERLAP AND A GAP
NO GREATER THAN 1/4.

STYLE: RSC

TYPE: 200# SW CORRUGATED BD. C - FLUTE

1. FOR LOCATION PURPOSES, ALL GRAPHICS ARE REPRESENTED BY RECTANGLES OR CIRCLES DRAWN AROUND THE OUTERMOST EDGES OF THE ARTWORK. DIMENSIONS ARE HELD TO THE CENTERLINE OF THE SHAPES. REFERENCE GRAPHICS LOCATION FOR ACTUAL ARTWORK SAMPLES.

- *2. THE STOCK CODE # TO BE HIDDEN WHEN FULLY ASSEMBLED**



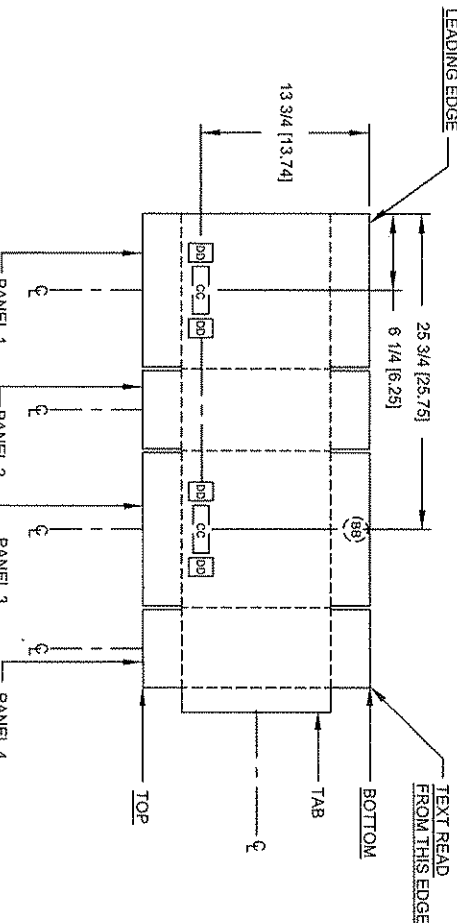
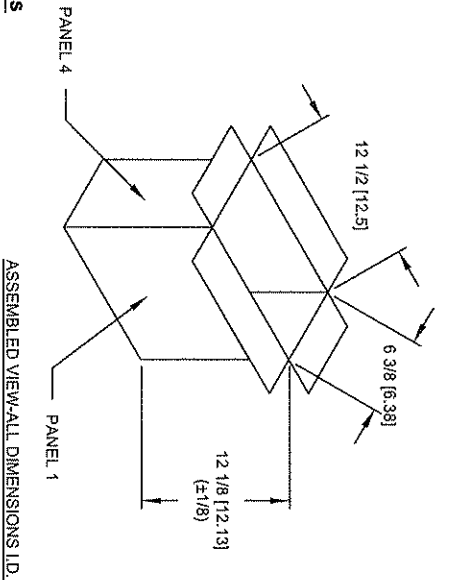
ALL BOX FLAPS SHALL
CLOSE AND MEET WITH
NO OVERLAP AND A GAP
NO GREATER THAN 1/4.

[illegible]

PEN
PRODUCTS
 Penco Enterprises, Inc.
 3132-1
 4-98 980048
 5-20-96
 UGATED BOX
 12 X 8 1/2
 92500-014

DIMENSIONAL NOTES

ALL BOX DIMENSIONS ARE ±3/16 UNLESS OTHERWISE NOTED.
ALL PRINTING DIMENSIONS ARE ±1/4



BOX PHYSICALS

STYLE: RSC

MATERIAL: EQUAL TO OR BETTER THAN 200# S/W CORRUGATED BOARD AND MAY BE SPLICED (GLUED) TO OBTAIN BOX DIMENSIONS.

FLAP GAP: OUTER FLAPS SHALL CLOSE AND MEET WITH NO OVERLAP AND A GAP NO GREATER THAN 1/4"

JOINT: GLUED TAB (GLUE PREFERRED FOR BOX "ADHESIVE: HOT MELT" . ET08 NATIONAL STARCH AND CHEMICAL CO. INSTANT LOK 34-2616)

BOX PRINTING LAYOUT DRAWING

- GRAPHICS & FINISHING**
1. FOR LOCATION PURPOSES, ALL GRAPHICS ARE REPRESENTED BY RECTANGLES OR CIRCLES DRAWN AROUND THE OUTERMOST EDGES OF THE ARTWORK. DIMENSIONS ARE HELD TO THE CENTER-LINE OF THE SHAPES. REFERENCE GRAPHICS LOCATION FOR ACTUAL ARTWORK SAMPLES.
 2. THE STOCK CODE # TO BE PRINTED OR EMBOSSED AND HIDDEN WHEN FULLY ASSEMBLED.
 3. BB = 200 LB. CERTIFICATION SEAL OR EQUIVALENT PER U.S. DOT REGULATIONS 49 CFR 178.3 & 178.503 AND INTERSTATE COMMERCE FREIGHT CLASSIFICATIONS.
 4. CC = TEXT "THIS SIDE UP". MINIMUM TEXT HEIGHT OF 1". LETTERS TO BE IN UPPER CASE.
 5. DD = ARROWS POINTING AWAY FROM CERTIFICATION SEAL. ARROWS TO BE A MINIMUM HEIGHT OF 1 1/2" AND BE SYMMETRICAL ABOUT "CC".

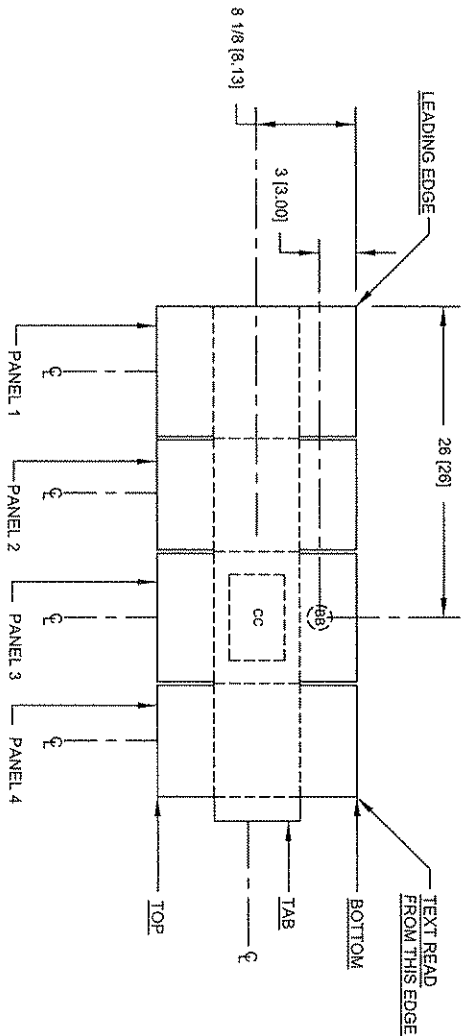
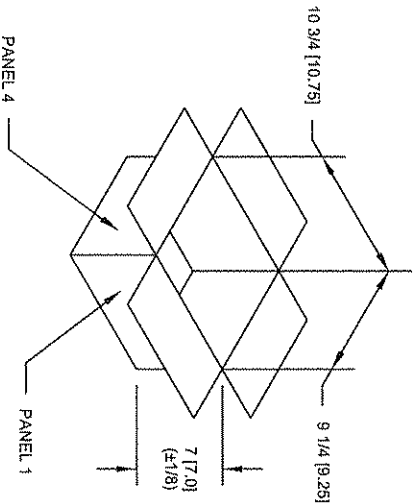
WARNING: ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED AND IS THE PROPERTY OF THE U.S. DEPARTMENT OF COMMERCE. IT IS TO BE RELEASED TO THE PUBLIC ON REQUEST, BUT NOT BE USED FOR ANY OTHER PURPOSE THAN THAT FOR WHICH IT WAS INTENDED.		NOTES	
REV	ERN	DATE	STATUS
B	022013	06/06/02	REDRAWN WITH CHANGE (SEE ECR #A0006)
A	010999	5/14/01	MODIFIED DIMENSIONS TO CURRENT STANDARDS (SEE ECR #9071)
NS	010018	4/9/01	NEW RELEASE
TO: LEANER		DATE: 06/06/02	BY: 0220013
FROM: CARTER/HUGHES		DATE: 3/22	BY: 1/1/01
DESCRIPTION: BOX, RSC		12-1/2 X 6-3/8 X 12-1/8	
DRAWN BY: 92500-098		B	

PRINT/DIE KEY

LABEL	I.D. NO.	SIZE	DESCRIPTION
AA	NA	VARIABLES	STOCK CODE #
BB	V 7296-026	2	200# CERTIFICATION SEAL
CC	V 7296-018	7 X 4-1/2	RECTANGULAR LABEL BRACKET

DIMENSIONAL NOTES

ALL BOX DIMENSIONS ARE ±3/16 UNLESS OTHERWISE NOTED.
ALL PRINTING DIMENSIONS ARE ±1/4



FLAP GAP NOTE

ALL BOX FLAPS SHALL CLOSE AND MEET WITH NO OVERLAP AND GAP NO GREATER THAN 1/4.
ASSEMBLED VIEW-ALL DIMENSIONS I.D.
STYLE: RSC
TYPE:200# SW CORRUGATED BD, C-FLUTE

BOX PRINTING LAYOUT DRAWING

SEE NOTE #3

- NOTES:
- FOR LOCATION PURPOSES, ALL GRAPHICS ARE REPRESENTED BY RECTANGLES OR CIRCLES DRAWN AROUND THE OUTERMOST EDGES OF THE ARTWORK. DIMENSIONS HELD TO THE CENTERLINE OF THE SHAPES. REFERENCE GRAPHICS LOCATION FOR ACTUAL ARTWORK SAMPLES.
 - THE STOCKCODE # TO BE HIDDEN WHEN FULLY ASSEMBLED.
 - THE "XXXX-XXX" ON THIS DRAWING WILL BE REPLACED WITH THE PROPER SIZE CORRUGATED BOARD SELECTION NUMBER. REFERENCE THE BILL OF MATERIAL.

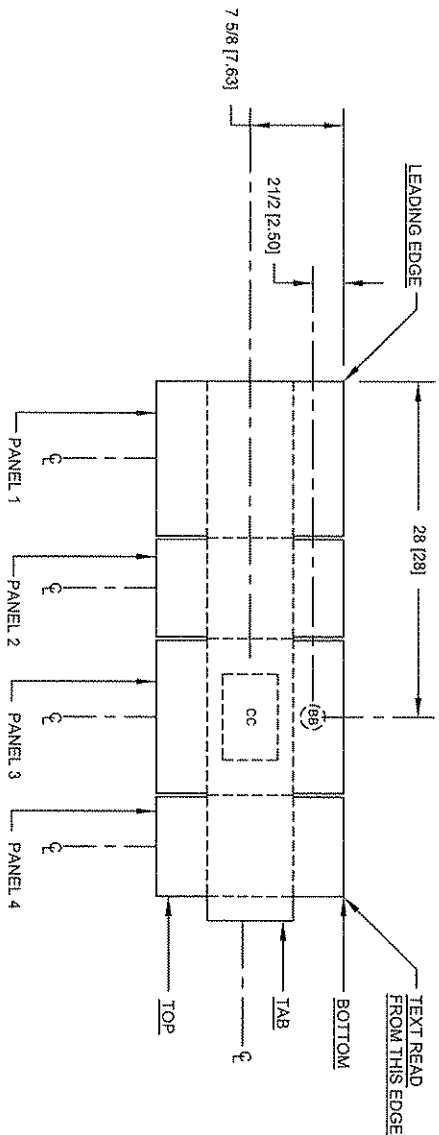
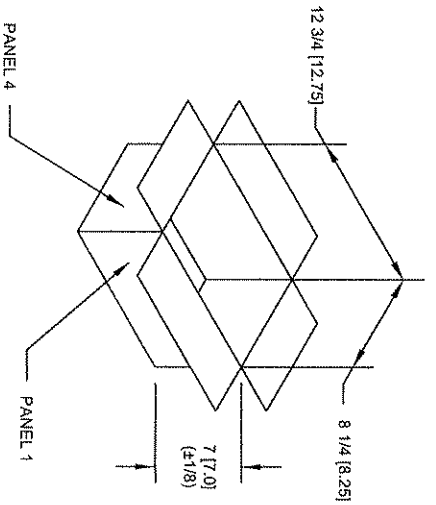
ITEM	STOCK CODE	QUANTITY	DESCRIPTION	DATE
1	00070-001	NA	INK, FLEXO BLACK	00113-000
2	00081-001	NA	INK, FLEXO BLACK	00113-000
3	00082-001	NA	INK, FLEXO BLACK	00113-000
4	00083-001	NA	INK, FLEXO BLACK	00113-000
5	00084-001	NA	INK, FLEXO BLACK	00113-000
6	00085-001	NA	INK, FLEXO BLACK	00113-000
7	00086-001	NA	INK, FLEXO BLACK	00113-000
8	00087-001	NA	INK, FLEXO BLACK	00113-000
9	00088-001	NA	INK, FLEXO BLACK	00113-000
10	00089-001	NA	INK, FLEXO BLACK	00113-000
11	00090-001	NA	INK, FLEXO BLACK	00113-000
12	00091-001	NA	INK, FLEXO BLACK	00113-000
13	00092-001	NA	INK, FLEXO BLACK	00113-000
14	00093-001	NA	INK, FLEXO BLACK	00113-000
15	00094-001	NA	INK, FLEXO BLACK	00113-000
16	00095-001	NA	INK, FLEXO BLACK	00113-000
17	00096-001	NA	INK, FLEXO BLACK	00113-000
18	00097-001	NA	INK, FLEXO BLACK	00113-000
19	00098-001	NA	INK, FLEXO BLACK	00113-000
20	00099-001	NA	INK, FLEXO BLACK	00113-000
21	00100-001	NA	INK, FLEXO BLACK	00113-000
22	00101-001	NA	INK, FLEXO BLACK	00113-000
23	00102-001	NA	INK, FLEXO BLACK	00113-000
24	00103-001	NA	INK, FLEXO BLACK	00113-000
25	00104-001	NA	INK, FLEXO BLACK	00113-000
26	00105-001	NA	INK, FLEXO BLACK	00113-000
27	00106-001	NA	INK, FLEXO BLACK	00113-000
28	00107-001	NA	INK, FLEXO BLACK	00113-000
29	00108-001	NA	INK, FLEXO BLACK	00113-000
30	00109-001	NA	INK, FLEXO BLACK	00113-000
31	00110-001	NA	INK, FLEXO BLACK	00113-000
32	00111-001	NA	INK, FLEXO BLACK	00113-000
33	00112-001	NA	INK, FLEXO BLACK	00113-000
34	00113-001	NA	INK, FLEXO BLACK	00113-000
35	00114-001	NA	INK, FLEXO BLACK	00113-000
36	00115-001	NA	INK, FLEXO BLACK	00113-000
37	00116-001	NA	INK, FLEXO BLACK	00113-000
38	00117-001	NA	INK, FLEXO BLACK	00113-000
39	00118-001	NA	INK, FLEXO BLACK	00113-000
40	00119-001	NA	INK, FLEXO BLACK	00113-000
41	00120-001	NA	INK, FLEXO BLACK	00113-000
42	00121-001	NA	INK, FLEXO BLACK	00113-000
43	00122-001	NA	INK, FLEXO BLACK	00113-000
44	00123-001	NA	INK, FLEXO BLACK	00113-000
45	00124-001	NA	INK, FLEXO BLACK	00113-000
46	00125-001	NA	INK, FLEXO BLACK	00113-000
47	00126-001	NA	INK, FLEXO BLACK	00113-000
48	00127-001	NA	INK, FLEXO BLACK	00113-000
49	00128-001	NA	INK, FLEXO BLACK	00113-000
50	00129-001	NA	INK, FLEXO BLACK	00113-000
51	00130-001	NA	INK, FLEXO BLACK	00113-000
52	00131-001	NA	INK, FLEXO BLACK	00113-000
53	00132-001	NA	INK, FLEXO BLACK	00113-000
54	00133-001	NA	INK, FLEXO BLACK	00113-000
55	00134-001	NA	INK, FLEXO BLACK	00113-000
56	00135-001	NA	INK, FLEXO BLACK	00113-000
57	00136-001	NA	INK, FLEXO BLACK	00113-000
58	00137-001	NA	INK, FLEXO BLACK	00113-000
59	00138-001	NA	INK, FLEXO BLACK	00113-000
60	00139-001	NA	INK, FLEXO BLACK	00113-000
61	00140-001	NA	INK, FLEXO BLACK	00113-000
62	00141-001	NA	INK, FLEXO BLACK	00113-000
63	00142-001	NA	INK, FLEXO BLACK	00113-000
64	00143-001	NA	INK, FLEXO BLACK	00113-000
65	00144-001	NA	INK, FLEXO BLACK	00113-000
66	00145-001	NA	INK, FLEXO BLACK	00113-000
67	00146-001	NA	INK, FLEXO BLACK	00113-000
68	00147-001	NA	INK, FLEXO BLACK	00113-000
69	00148-001	NA	INK, FLEXO BLACK	00113-000
70	00149-001	NA	INK, FLEXO BLACK	00113-000
71	00150-001	NA	INK, FLEXO BLACK	00113-000
72	00151-001	NA	INK, FLEXO BLACK	00113-000
73	00152-001	NA	INK, FLEXO BLACK	00113-000
74	00153-001	NA	INK, FLEXO BLACK	00113-000
75	00154-001	NA	INK, FLEXO BLACK	00113-000
76	00155-001	NA	INK, FLEXO BLACK	00113-000
77	00156-001	NA	INK, FLEXO BLACK	00113-000
78	00157-001	NA	INK, FLEXO BLACK	00113-000
79	00158-001	NA	INK, FLEXO BLACK	00113-000
80	00159-001	NA	INK, FLEXO BLACK	00113-000
81	00160-001	NA	INK, FLEXO BLACK	00113-000
82	00161-001	NA	INK, FLEXO BLACK	00113-000
83	00162-001	NA	INK, FLEXO BLACK	00113-000
84	00163-001	NA	INK, FLEXO BLACK	00113-000
85	00164-001	NA	INK, FLEXO BLACK	00113-000
86	00165-001	NA	INK, FLEXO BLACK	00113-000
87	00166-001	NA	INK, FLEXO BLACK	00113-000
88	00167-001	NA	INK, FLEXO BLACK	00113-000
89	00168-001	NA	INK, FLEXO BLACK	00113-000
90	00169-001	NA	INK, FLEXO BLACK	00113-000
91	00170-001	NA	INK, FLEXO BLACK	00113-000
92	00171-001	NA	INK, FLEXO BLACK	00113-000
93	00172-001	NA	INK, FLEXO BLACK	00113-000
94	00173-001	NA	INK, FLEXO BLACK	00113-000
95	00174-001	NA	INK, FLEXO BLACK	00113-000
96	00175-001	NA	INK, FLEXO BLACK	00113-000
97	00176-001	NA	INK, FLEXO BLACK	00113-000
98	00177-001	NA	INK, FLEXO BLACK	00113-000
99	00178-001	NA	INK, FLEXO BLACK	00113-000
100	00179-001	NA	INK, FLEXO BLACK	00113-000

PRINT/DIE KEY

LABEL	I.D. NO.	SIZE	DESCRIPTION
AA	N/A	VARIABLES	STOCK CODE #
BB	V 7296-026	2	200# CERTIFICATION SEAL
CC	V 7296-018	7 X 4-1/2	RECTANGULAR LABEL BRACKET

DIMENSIONAL NOTES

ALL BOX DIMENSIONS ARE ±3/16 UNLESS OTHERWISE NOTED.
ALL PRINTING DIMENSIONS ARE ±1/4



FLAP GAP NOTE

ALL BOX FLAPS SHALL CLOSE AND MEET WITH NO OVERLAP AND GAP NO GREATER THAN 1/4.

ASSEMBLED VIEW-ALL DIMENSIONS I.D.

STYLE: RSC
TYPE: 200# SW CORRUGATED 80, C-FLUTE

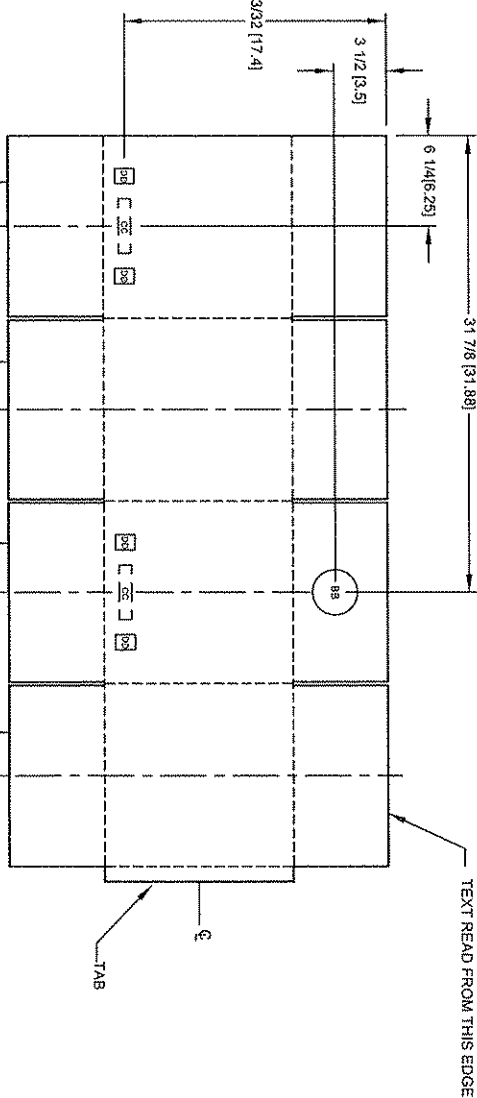
NOTES:

- FOR LOCATION PURPOSES, ALL GRAPHICS ARE REPRESENTED BY RECTANGLES OR CIRCLES DRAWN AROUND THE OUTERMOST EDGES OF THE ARTWORK. DIMENSIONS HELD TO THE CENTERLINE OF THE SHAPES. REFERENCE GRAPHICS LOCATION FOR ACTUAL ARTWORK SAMPLES.
- THE STOCK CODE # TO BE HIDDEN WHEN FULLY ASSEMBLED.
- THE "XXXX-XXX" ON THIS DRAWING WILL BE REPLACED WITH THE PROPER SIZE CORRUGATED BOARD SELECTION NUMBER. REFERENCE THE BILL OF MATERIAL.

BOX PRINTING LAYOUT DRAWING

ITEM	STOCK CODE	QUANTITY	DESCRIPTION	UNIT	DATE
1	XXXX-XXX	N/A	CORRUGATED BOARD, SW, FLUTE		
2	0036-001	N/A	INK, FLEXO BLACK		
3	0037-001	N/A	TAPE, NON-ADHESIVE, GUMMED SEALING, REINFORCED THREE-WAY, 3		
4	0038-001	N/A	INK, STENCIL, GR-SALE BLACK		
5	0039-001	N/A	MATERIAL DESCRIPTION		
6	0040-001	N/A	NOTES		
7	0041-001	N/A	WARNING: ALL INFORMATION CONTAINED WITHIN THIS PRINT IS CONFIDENTIAL AND IS THE PROPERTY OF THE U.S. GOVERNMENT. IT IS TO BE KEPT SECRET AND NOT BE USED FOR ANY OTHER PURPOSE THAN THAT FOR WHICH IT WAS INTENDED.		
8	0042-001	N/A	TO: DIRECTOR, FBI		
9	0043-001	N/A	FROM: K.R. CARTER		
10	0044-001	N/A	DATE: 5/4/01		
11	0045-001	N/A	TIME: 12:34		
12	0046-001	N/A	BY: 92500-101		
13	0047-001	N/A	REVISION: 1		
14	0048-001	N/A	APPROVED: 92500-101		
15	0049-001	N/A	REVISION: 2		
16	0050-001	N/A	APPROVED: 92500-101		
17	0051-001	N/A	REVISION: 3		
18	0052-001	N/A	APPROVED: 92500-101		
19	0053-001	N/A	REVISION: 4		
20	0054-001	N/A	APPROVED: 92500-101		
21	0055-001	N/A	REVISION: 5		
22	0056-001	N/A	APPROVED: 92500-101		
23	0057-001	N/A	REVISION: 6		
24	0058-001	N/A	APPROVED: 92500-101		
25	0059-001	N/A	REVISION: 7		
26	0060-001	N/A	APPROVED: 92500-101		
27	0061-001	N/A	REVISION: 8		
28	0062-001	N/A	APPROVED: 92500-101		
29	0063-001	N/A	REVISION: 9		
30	0064-001	N/A	APPROVED: 92500-101		
31	0065-001	N/A	REVISION: 10		
32	0066-001	N/A	APPROVED: 92500-101		
33	0067-001	N/A	REVISION: 11		
34	0068-001	N/A	APPROVED: 92500-101		
35	0069-001	N/A	REVISION: 12		
36	0070-001	N/A	APPROVED: 92500-101		
37	0071-001	N/A	REVISION: 13		
38	0072-001	N/A	APPROVED: 92500-101		
39	0073-001	N/A	REVISION: 14		
40	0074-001	N/A	APPROVED: 92500-101		
41	0075-001	N/A	REVISION: 15		
42	0076-001	N/A	APPROVED: 92500-101		
43	0077-001	N/A	REVISION: 16		
44	0078-001	N/A	APPROVED: 92500-101		
45	0079-001	N/A	REVISION: 17		
46	0080-001	N/A	APPROVED: 92500-101		
47	0081-001	N/A	REVISION: 18		
48	0082-001	N/A	APPROVED: 92500-101		
49	0083-001	N/A	REVISION: 19		
50	0084-001	N/A	APPROVED: 92500-101		
51	0085-001	N/A	REVISION: 20		
52	0086-001	N/A	APPROVED: 92500-101		
53	0087-001	N/A	REVISION: 21		
54	0088-001	N/A	APPROVED: 92500-101		
55	0089-001	N/A	REVISION: 22		
56	0090-001	N/A	APPROVED: 92500-101		
57	0091-001	N/A	REVISION: 23		
58	0092-001	N/A	APPROVED: 92500-101		
59	0093-001	N/A	REVISION: 24		
60	0094-001	N/A	APPROVED: 92500-101		
61	0095-001	N/A	REVISION: 25		
62	0096-001	N/A	APPROVED: 92500-101		
63	0097-001	N/A	REVISION: 26		
64	0098-001	N/A	APPROVED: 92500-101		
65	0099-001	N/A	REVISION: 27		
66	0100-001	N/A	APPROVED: 92500-101		
67	0101-001	N/A	REVISION: 28		
68	0102-001	N/A	APPROVED: 92500-101		
69	0103-001	N/A	REVISION: 29		
70	0104-001	N/A	APPROVED: 92500-101		
71	0105-001	N/A	REVISION: 30		
72	0106-001	N/A	APPROVED: 92500-101		
73	0107-001	N/A	REVISION: 31		
74	0108-001	N/A	APPROVED: 92500-101		
75	0109-001	N/A	REVISION: 32		
76	0110-001	N/A	APPROVED: 92500-101		
77	0111-001	N/A	REVISION: 33		
78	0112-001	N/A	APPROVED: 92500-101		
79	0113-001	N/A	REVISION: 34		
80	0114-001	N/A	APPROVED: 92500-101		
81	0115-001	N/A	REVISION: 35		
82	0116-001	N/A	APPROVED: 92500-101		
83	0117-001	N/A	REVISION: 36		
84	0118-001	N/A	APPROVED: 92500-101		
85	0119-001	N/A	REVISION: 37		
86	0120-001	N/A	APPROVED: 92500-101		
87	0121-001	N/A	REVISION: 38		
88	0122-001	N/A	APPROVED: 92500-101		
89	0123-001	N/A	REVISION: 39		
90	0124-001	N/A	APPROVED: 92500-101		
91	0125-001	N/A	REVISION: 40		
92	0126-001	N/A	APPROVED: 92500-101		
93	0127-001	N/A	REVISION: 41		
94	0128-001	N/A	APPROVED: 92500-101		
95	0129-001	N/A	REVISION: 42		
96	0130-001	N/A	APPROVED: 92500-101		
97	0131-001	N/A	REVISION: 43		
98	0132-001	N/A	APPROVED: 92500-101		
99	0133-001	N/A	REVISION: 44		
100	0134-001	N/A	APPROVED: 92500-101		

ALL BOX DIMENSIONS ARE ± 3/16 UNLESS OTHERWISE NOTED
ALL PRINTING DIMENSIONS ARE ± 1/4



5. DD= ARROWS POINTING AWAY FROM CERTIFICATION SEAL.
ARROWS TO BE A MINIMUM HEIGHT OF 1 1/2" AND BE SYMMETRICAL ABOUT "CC"

[illegible]

ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS

I. OBJECTIVE:

To provide a corrugated shipping box for soap products in quart size bottles.

II. REQUIREMENTS:**A. Material**

Equal to or better than 200 lb. Single wall
 Corrugated Board, May be spliced (glued) to
 obtain box Dimension.

B. Type

RSC, International Box Code 0201

C. Flap gap

Outer flaps shall close and meet with no overlap
 and a gap no greater than 1/4"

D. Joint

Glue tab (Glue preferred for box "Adhesive,
 Hot Melt" ETOB National Starch and
 Chemical Co. Instant Lok 342616).

E. Certification Seal

Must have 200 lb Certification Seal or
 equivalent per U.S. DOT Regulations 49 CFR.
 178.3 & 178.503 and Interstate Commerce
 Freight Classifications. Located and visible on
 the purposed bottom of the box when assembled.

F. Text

The stock code numbers to be printed or
 embossed and hidden when assembled.

Text "THIS SIDE UP" minimum text height of
 1" ± 1/4, letters to be upper case. Location of
 TEXT and ARROWS to be with a gap of 3/4 "
 from top fold line of the largest two panels and
 Centered.

G. Graphics

ARROWS pointing away from Certification seal.
 Arrows to be minimum height of 1 1/2" ± 1/4, and
 be symmetrical about Text "THIS SIDE UP"

ORIGIN DATE	DESCRIPTION	DOCUMENT NO.
February 24, 2003	CORRUGATED RSC BOX 15 X 11 1/8 X 10 3/4	92500-112
GENERATED BY		RELEASE DATE
J HUGHES		04/02/03
ERN NO		REVISION NO.
030012		NR

Must be compatible with Partition
92700-016 and 92700-017.

Length 15 +/- 3/16
Width 11 1/8 +/- 3/16
Height 10 3/4 +/- 3/16

A. Packaging/Shipping
Per purchase order

1992 Fiber Box Handbook
Fiber Box Association

92500-112

ORIGIN DATE	DESCRIPTION	DOCUMENT NO.
February 24, 2003	CORRUGATED RSC BOX 15 X 11 1/8 X 10 3/ 4	92500-112
GENERATED BY		RELEASE DATE
J HUGHES		04/02/03
ERN NO		REVISION NO.
030012		NR

ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS

I. OBJECTIVE:

To provide a corrugated shipping box for cleaning products in packets.

II. REQUIREMENTS:**A. Material**

Equal to or better than 200 lb. Single wall Corrugated Board, May be spliced (glued) to obtain box Dimension.

B. Type

RSC, International Box Code 0201

C. Flap gap

Outer flaps shall close and meet with no overlap and a gap no greater than 1/4"

D. Joint

Glue tab (Glue preferred for box "Adhesive, Hot Melt" ETOB National Starch and Chemical Co. Instant Lok 342616).

E. Certification Seal

Must have 200 lb Certification Seal or equivalent per U.S. DOT Regulations 49 CFR. 178.3 & 178.503 and Interstate Commerce Freight Classifications. Located and visible on the purposed bottom of the box when assembled.

F. Text

The stock code numbers to be printed or embossed and hidden when assembled.

Either by print or embossing the phrase "DO NOT USE KNIFE" shall be in plain view.

G. Compatibility

Must be compatible with Partition 92700-018, 92700-020 and 92700-019.

Text "THIS SIDE UP" minimum text height of 1" \pm 1/4, letters to be upper case. Location of TEXT and ARROWS to be with a gap of 3/4 " from top fold line of the largest two panels and centered.

ORIGIN DATE	DESCRIPTION	DOCUMENT NO.
June 18, 2004	CORRUGATED RSC BOX 11 X 11 X 7	92500-113
GENERATED BY		RELEASE DATE
J HUGHES		REVISION NO.
ERN NO		8

**ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS**

H. Graphics

ARROWS pointing away from Certification seal.
Arrows to be minimum height of $1\frac{1}{2}'' \pm \frac{1}{4}$, and
be symmetrical about Text 'THIS SIDE UP'

I. Size (internal dimensions)

Length 11.0 +/- 3/16
Width 11.0 +/- 3/16
Height 7.0 +/- 3/16

III PROCUREMENT:

A. Packaging/Shipping
Per purchase order

B. Reference

1992 Fiber Box Handbook
Fiber Box Association

C. Method of Specifying

92500-113

ORIGIN DATE	DESCRIPTION CORRUGATED RSC BOX 11 X 11 X 7	DOCUMENT NO.
June 18, 2004		92500-113
GENERATED BY		RELEASE DATE
J HUGHES		REVISION NO.
ERN NO		8

ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS

I. OBJECTIVE:

To provide a corrugated shipping box for cleaning products.

II. REQUIREMENTS:

- | | |
|-----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A. Material | Equal to or better than 200 lb. Single wall Corrugated Board, May be spliced (glued) to obtain box Dimension. |
| B. Type | RSC, International Box Code 0201 |
| C. Flap gap | Outer flaps shall close and meet with no overlap and a gap no greater than 1/4" |
| D. Joint | Glue tab (Glue preferred for box "Adhesive, Hot Melt" ETOB National Starch and Chemical Co. Instant Lok 342616). |
| E. Certification Seal | Must have 200 lb Certification Seal or equivalent per U.S. DOT Regulations 49 CFR. 178.3 & 178.503 and Interstate Commerce Freight Classifications. Located and visible on the purposed bottom of the box when assembled. |
| F. Text | <p>The stock code numbers to be printed or embossed and hidden when assembled.</p> <p>Either by print or embossing the phrase "DO NOT USE KNIFE" shall be in plain view.</p> |
| G. Compatibility | <p>Must be compatible with Partition 92700-018, 92700-020 and 92700-019.</p> <p>Text "THIS SIDE UP" minimum text height of 1" ± 1/4, letters to be upper case. Location of TEXT and ARROWS to be with a gap of 3/4 " from top fold line of the largest two panels and centered.</p> |

ORIGIN DATE	DESCRIPTION	DOCUMENT NO.
May 14, 2004	CORRUGATED RSC BOX 11 X 7 1/2 X 10	92500-117
GENERATED BY		RELEASE DATE
E. KOLESNIKOV		08/02/07
ERN NO		REVISION NO.
		NR

ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS

H. Graphics

ARROWS pointing away from Certification seal.
 Arrows to be minimum height of $1\frac{1}{2}'' \pm \frac{1}{4}$, and
 be symmetrical about Text 'THIS SIDE UP'

I. Size (internal dimensions)

Length 11.0 +/- 3/16
 Width 7 1/2 +/- 3/16
 Height 10.0 +/- 3/16

III PROCUREMENT:

A. Packaging/Shipping
 Per purchase order

B. Reference

1992 Fiber Box Handbook
 Fiber Box Association

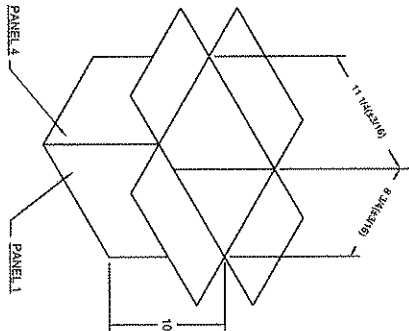
C. Method of Specifying

92500-117

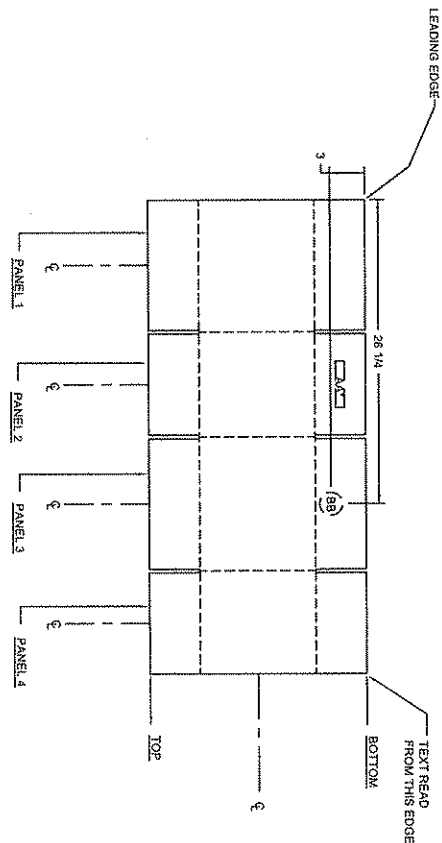
ORIGIN DATE	DESCRIPTION CORRUGATED RSC BOX 11 X 7 1/2 X 10	DOCUMENT NO.
May 14, 2004		92500-117
GENERATED BY		RELEASE DATE
E. KOLESNIKOV		08/02/07
ERN NO		REVISION NO.
		NR

PRINT/DIE KEY			
LABEL	ID. NO.	SIZE	DESCRIPTION
AA	N/A	3 1/2" x 7 X 3/4"	STENCIL
BB	V 7298-026	2" DIA	2" 2000 CERTIFICATE SEAL

DIMENSIONAL NOTES
 ALL BOX DIMENSIONS ARE ±1/8" UNLESS OTHERWISE NOTED.
 ALL PRINTING DIMENSIONS ARE ±1/4".
 (*) INDICATES APPROXIMATE LOCATION OF BOX STOCK CODE STENCIL OR LABEL.



FLAP GAP NOTE:
 FLAPS MUST MEET WITH
 NO OVERLAP AND A GAP
 NO GREATER THAN 1/4"



BOX PRINTING LAYOUT DRAWING

ASSEMBLED VIEW - ALL DIMENSIONS L/D
STYLE: RSC
TYPE: 2000 BW CORRUGATED BD. C - FLUTE

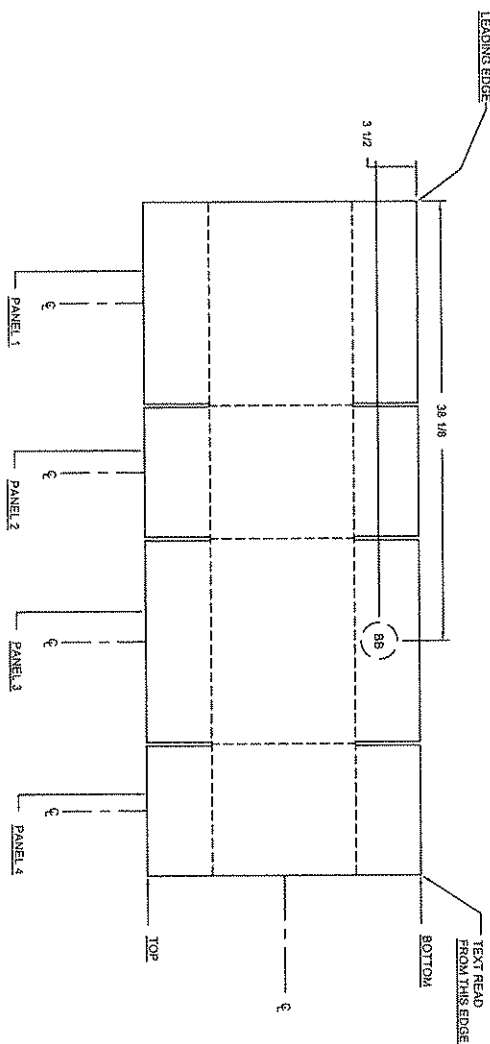
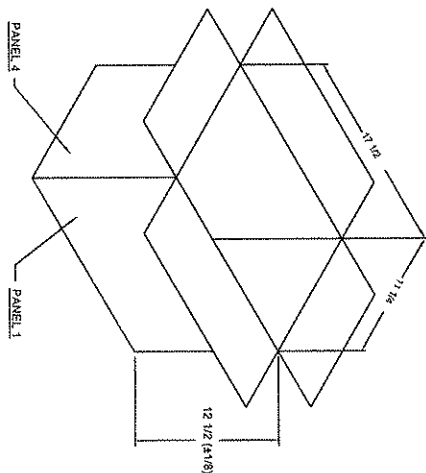
NOTES:
 1. FOR LOCATION PURPOSES, ALL GRAPHICS ARE REPRESENTED BY RECTANGLES OR CIRCLES DRAWN AROUND THE OUTERMOST LINES OF THE ARTWORK. DIMENSIONS ARE YIELD TO THE CENTER LINE OF THE STENCILS. REFERENCE GRAPHICS LOG FOR ACTUAL ARTWORK SAMPLES.

ITEM	STOCK CODE	QUANTITY	DESCRIPTION	DATE
4	00354-001	N/A	INK, FLEKO, BLACK	00354-001
3	00070-001	N/A	INK, STENCIL, D-XLM, BLACK	00070-001
2	00357-001	N/A	TAPE, NON-ASPHALTIC, GUINNEE, SEALING, REINFORCED THREE-WAY, 3	00357-001
1	00118-001	N/A	CORRUGATED BOARDS, SW, C-FLUTE, PARALLEL TO FIRST DIMENSION, 2000, 48 X 95	00118-001
WARNING: ALL INFORMATION CONTAINED WITHIN THIS PRINT IS CONFIDENTIAL AND IS THE PROPERTY OF PENNA. DEPT. OF CORRECTIONS. BY ACCEPTING THIS PRINT, THE USER AGREES THAT IT SHALL NOT BE USED FOR ANY OTHER PURPOSES OTHER THAN FOR WHICH IT WAS INTENDED.				
NOTES:				
TELEPHONE: 1-800-368-7222				
FAX: 1-800-368-7223				
D. MEEHAN 11-20-98				
DESCRIPTION: CORRUGATED BOX 11 1/4 X 8 3/4 X 10				
92500-022				

DIMENSIONAL NOTES

DESCRIPTION	
LABEL	I.D. NO.
AA	N/A
BB	V 7286-017

ALL BOX DIMENSIONS ARE ±.016 UNLESS OTHERWISE NOTED
ALL PRINTING DIMENSIONS ARE ±.014.



BOX PRINTING LAYOUT DRAWING

FLAP GAP NOTE:
ALL BOX FLAPS SHALL
CLOSE AND MEET WITH
NO OVERLAP AND A GAP
NO GREATER THAN 1/4."

ASSEMBLED VIEW - ALL DIMENSIONS I.D.

STYLE: RSC
TYPE: 200# SMV CORRUGATED BD. C-FLUTE

NOTES:

1. FOR LOCATION PURPOSES, ALL GRAPHICS ARE REPRESENTED BY RECTANGLES OR CIRCLES DRAWN AROUND THE OUTERMOST EDGES OF THE ARTWORK. DIMENSIONS ARE HELD TO THE CENTER-LINE OF THE SHAPES. REFERENCE GRAPHICS LOCATION FOR ACTUAL ARTWORK SAMPLES.

2. THE STOCK CODE # TO BE HIDDEN WHEN FULLY ASSEMBLED.

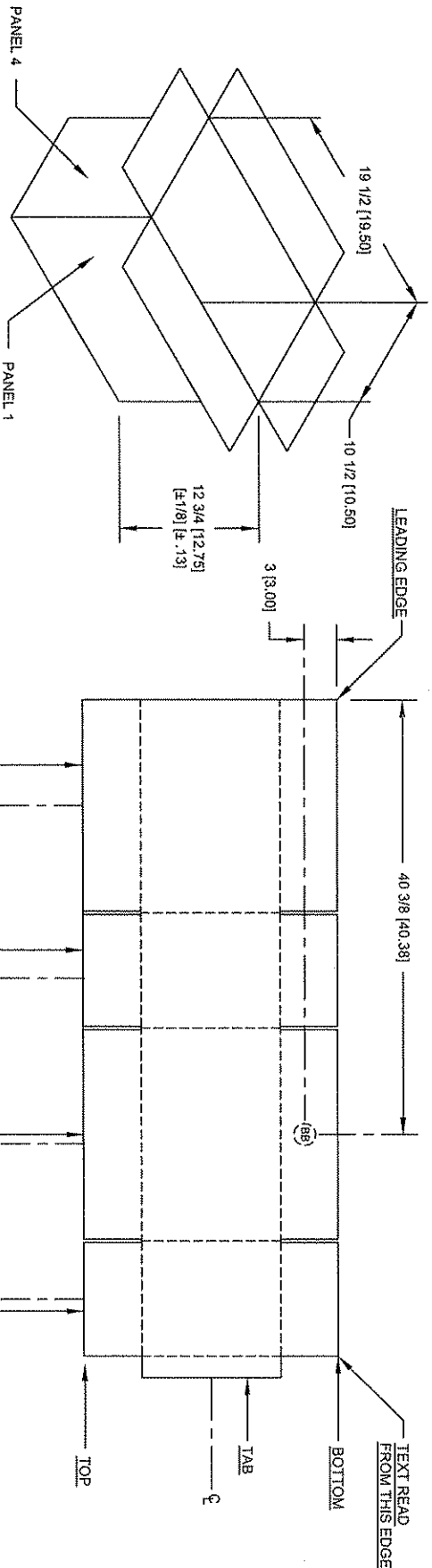
[illegible]

PRINT/DIE KEY

LABEL	I.D. NO.	SIZE	DESCRIPTION
AA	N/A	VARIABLES	STOCK CODE #
BB	V 7296-026	2	200# CERTIFICATION SEAL

DIMENSIONAL NOTES

ALL BOX DIMENSIONS ARE ±3/16 UNLESS OTHERWISE NOTED.
ALL PRINTING DIMENSIONS ARE ±1/4



FLAP GAP NOTE

ALL BOX FLAPS SHALL CLOSE AND MEET WITH NO OVERLAP AND GAP NO GREATER THAN 1/4.

ASSEMBLED VIEW-ALL DIMENSIONS I.D.

STYLE: RSC
TYPE:200# S/W CORRUGATED BD, C-FLUTE

NOTES:

1. FOR LOCATION PURPOSES, ALL GRAPHICS ARE REPRESENTED BY RECTANGLES OR CIRCLES DRAWN AROUND THE OUTERMOST EDGES OF THE ARTWORK. DIMENSIONS HELD TO THE CENTERLINE OF THE SHAPES. REFERENCE GRAPHICS LOCATION FOR ACTUAL ARTWORK SAMPLES.
2. THE STOCKCODE # TO BE HIDDEN WHEN FULLY ASSEMBLED.
3. THE "XXXX-XXX" ON THIS DRAWING WILL BE REPLACED WITH THE PROPER SIZE CORRUGATED BOARD SELECTION NUMBER. REFERENCE THE BILL OF MATERIAL.

BOX PRINTING LAYOUT DRAWING

ITEM	STOCK CODE	QUANTITY	DESCRIPTION	UNIT	DATE
1	00070-001	N/A	INK, STENCIL, 0.21X4 BLACK		
2	00002-001	N/A	ADHESIVE, HOT MELT, FREEZER PACKAGING		
3	00384-001	N/A	INK, FLEXO BLACK		
4	XXXXX-XXX	N/A	CORRUGATED BOARD, S/W, FLUTE		

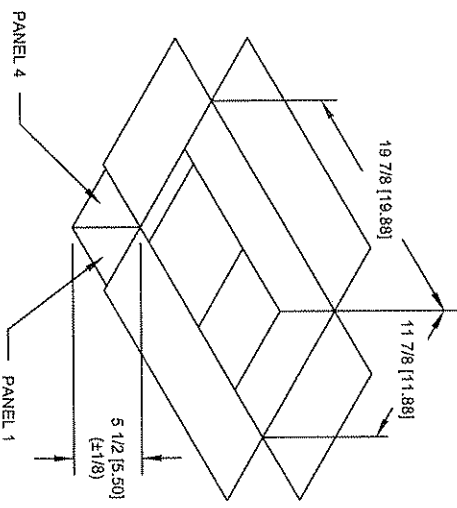
REV	ERN	DATE	STATUS	DESCRIPTION
010552		7/24/01	NEW RELEASE	

TO: FRANKS	FROM: K R CARTER	DATE: 7/24/01	TIME: 3:22	010052
AS NOTED	AS NOTED	AS NOTED	AS NOTED	AS NOTED
OTHER DATA:				
DESCRIPTION:	BOX, RSC,			
GRAND TOTALS:	19-1/2 X 10-1/2 X 12-3/4			
	92500-102			

Label	I.D. NO.	Size	Description
AA	N/A	VARIES	STOCK CODE #
BB	V7286-017	3 3/16 DIA.	2004 CERTIFICATION SEAL
CC	V7286-087	2 1/2 X 1 1/16	INDIANA INSPECTION STAMP
DD	V7286-087	2 5/8 X 5/16	KEEP FROZEN
EE	V7286-007	2 7/8 X 3/8	NEW WEIGHT
FF	V7286-010	4 3/4 X 3 1/2	SAFE HANDLING INSTRUCTIONS
GG	N/A	3 1/2 X 3 1/4	PEN PRODUCTS ADDRESS
HH	V7286-087	2 1/2 X 1 1/16	INDIANA INSPECTION STAMP

Label	I.D. NO.	Size	Description
AA	N/A	VARIES	STOCK CODE #
BB	V7286-017	3 3/16 DIA.	2004 CERTIFICATION SEAL
CC	V7286-087	2 1/2 X 1 1/16	INDIANA INSPECTION STAMP
DD	V7286-087	2 5/8 X 5/16	KEEP FROZEN
EE	V7286-007	2 7/8 X 3/8	NEW WEIGHT
FF	V7286-010	4 3/4 X 3 1/2	SAFE HANDLING INSTRUCTIONS
GG	N/A	3 1/2 X 3 1/4	PEN PRODUCTS ADDRESS
HH	V7286-087	2 1/2 X 1 1/16	INDIANA INSPECTION STAMP

ALL BOX DIMENSIONS ARE $\pm 3/16$ UNLESS OTHERWISE NOTED
ALL PRINTING DIMENSIONS ARE $\pm 1/4$.



ASSEMBLED VIEW ALL DIMENSIONS I.D.
STYLE: RSC
TYPE: 200# S/W CORRUGATED BD. C-FLUTE

FLAP GAP NOTE:
ALL BOX FLAPS SHALL CLOSE AND MEET WITH NO OVERLAP AND A GAP NO GREATER THAN 1/4 [.25]

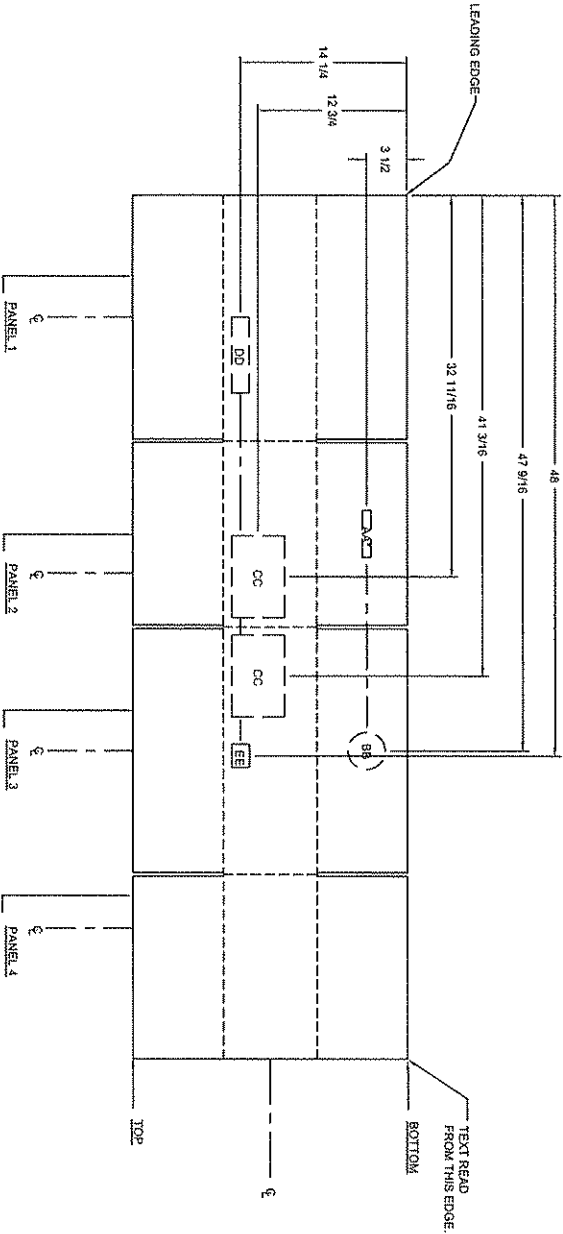
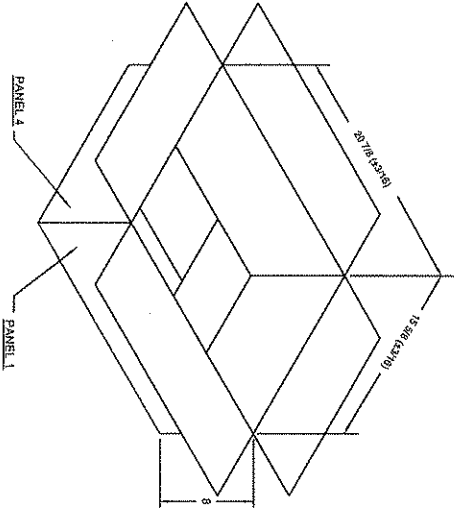
FIG. 1 is a perspective view of a rectangular panel assembly. The assembly consists of four panels, labeled PANEL 1, PANEL 2, PANEL 3, and PANEL 4, arranged in a row. The total width of the assembly is 49 1/2 [49.50] inches. The total height of the assembly is 42 5/16 [42.31] inches. The assembly includes a LEADING EDGE on the left side and a TEXT READ FROM THIS EDGE on the right side. The panels are separated by vertical dividers. The bottom of the assembly has a TAB and a BOTTOM edge. The top of the assembly has a TOP edge. The panels are labeled PANEL 1, PANEL 2, PANEL 3, and PANEL 4. The assembly includes a LEADING EDGE, a TEXT READ FROM THIS EDGE, and a TAB. Dimensions are given in inches and millimeters.

1. FOR LOCATION PURPOSES, ALL GRAPHICS ARE REPRESENTED BY RECTANGLES OR CIRCLES DRAWN AROUND THE OUTERMOST EDGES OF THE ARTWORK. DIMENSIONS ARE HELD TO THE CENTERLINE OF THE SHAPES. REFERENCE THE GRAPHICS LOG FOR ACTUAL ARTWORK SAMPLES.

3. THE "XXXX-XX" STOCKCODE ON THIS DRAWING WILL BE REPLACED WITH THE PROPER SIZE CORRUGATE BOARD SELECTION NUMBER. REFERENCE THE BILL OF MATERIALS.

4	00344-001	WA	INK, F.FOX, BLACK	00344-000
4	00302-001	WA	ADHESIVE HOT MELT, FREEZER PACKAGING	00302-000
2	00000-000	WA	CORRUGATED BOARD, SW, C FLUTE, PARALLEL TO FIRST DIMENSION, 200"	00113-000
1	00000-000	WA	INK, STENCIL, D-XL, BLACK	00000-000
ITEM	STOCK CODE	QUANTITY	MATERIAL DESCRIPTION	DOCUMENT
NOTES:				
WARNING: ALL INFORMATION CONTAINED WITHIN THIS PRINT IS CONFIDENTIAL AND IS THE PROPERTY OF THE U.S. GOVERNMENT. IT IS TO BE RELEASED TO THE PUBLIC ONLY IF SO CALLED AND IF SUCH INFORMATION NOT BE USED FOR ANY OTHER PURPOSE THAN THAT FOR WHICH IT WAS INTENDED.				
TO BE RELEASED TO THE PUBLIC:				
DATE: 03/14/01				
BY: R. CARTER				
AS NOTED: 010043				
OTHER DATA:				
DESCRIPTION: BOX, RSC				
DRAWING NUMBER: 19 7/8 X 11 7/8 X 5 1/2				
92500-103				
NR				

PRINT/DIE KEY			
LABEL	I.D. NO.	SIZE	DESCRIPTION
AA	N/A	3 1/2" x 3 3/4"	STENCIL
BB	V 7296-017	3 3/8" DIA	3' 200# CERTIFICATE SEAL
CC	V 7296-018	7' X 4 1/2"	RECTANGLE LABEL BRKTS
DD	V 7296-022	6 1/2" X 1 1/2"	1 1/2" THIS SIDE UP
EE	V 7296-032	1 1/2" X 2"	UP



FLAP GAP NOTE:

ALL BOX AND SHEET WITH
NO OVERLAP AND A GAP
NO GREATER THAN 1/16"

ASSEMBLED VIEW - ALL DIMENSIONS I.D.

STYLE: RSC

TYPE: 200# SAW CORRUGATED BD. C - FLUTE

NOTES:

1. FOR LOCATION PURPOSES, ALL GRAPHICS ARE REPRESENTED
BY RECTANGLES OR CIRCLES DRAWN AROUND THE OUTERMOST
LINE OF THE ARTWORK. DIMENSIONS ARE HELD TO THE CENTER-
LINE OF THE STYLES. REFERENCE GRAPHICS LOG FOR ACTUAL
ARTWORK SAMPLES.

DIMENSIONAL NOTES:
ALL BOX DIMENSIONS ARE #18 UNLESS OTHERWISE NOTED.
ALL PRINTING DIMENSIONS ARE #14.
(*) INDICATES APPROXIMATE LOCATION OF BOX STOCK CODE STENCIL OR
LABEL.

REV	NR	ENR	NEW RELEASE	STATUS	DATE	DESCRIPTION
1	000001				11/20/06	
2	000002					
3	000003					
4	000004					
5	000005					
6	000006					
7	000007					
8	000008					
9	000009					
10	000010					
11	000011					
12	000012					
13	000013					
14	000014					
15	000015					
16	000016					
17	000017					
18	000018					
19	000019					
20	000020					
21	000021					
22	000022					
23	000023					
24	000024					
25	000025					
26	000026					
27	000027					
28	000028					
29	000029					
30	000030					
31	000031					
32	000032					
33	000033					
34	000034					
35	000035					
36	000036					
37	000037					
38	000038					
39	000039					
40	000040					
41	000041					
42	000042					
43	000043					
44	000044					
45	000045					
46	000046					
47	000047					
48	000048					
49	000049					
50	000050					
51	000051					
52	000052					
53	000053					
54	000054					
55	000055					
56	000056					
57	000057					
58	000058					
59	000059					
60	000060					
61	000061					
62	000062					
63	000063					
64	000064					
65	000065					
66	000066					
67	000067					
68	000068					
69	000069					
70	000070					
71	000071					
72	000072					
73	000073					
74	000074					
75	000075					
76	000076					
77	000077					
78	000078					
79	000079					
80	000080					
81	000081					
82	000082					
83	000083					
84	000084					
85	000085					
86	000086					
87	000087					
88	000088					
89	000089					
90	000090					
91	000091					
92	000092					
93	000093					
94	000094					
95	000095					
96	000096					
97	000097					
98	000098					
99	000099					
100	000100					

BOX PRINTING LAYOUT DRAWING

ALL PRINTING DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
ALL PRINTING DIMENSIONS ARE #18 UNLESS OTHERWISE NOTED.
ALL PRINTING DIMENSIONS ARE #14 UNLESS OTHERWISE NOTED.

INK: FLEXO BLACK
INK: STENCIL INK, BLACK
TAP: NON-ASPHALTIC, GUARDED SEALING, REINFORCED THREE-WAY J
CORRUGATED BOARD, SAW, C FLUTE, PARALLEL TO FIRST DIMENSION 200# 7 1/4" X 7 1/4"

QUANTITY
MATERIAL DESCRIPTION

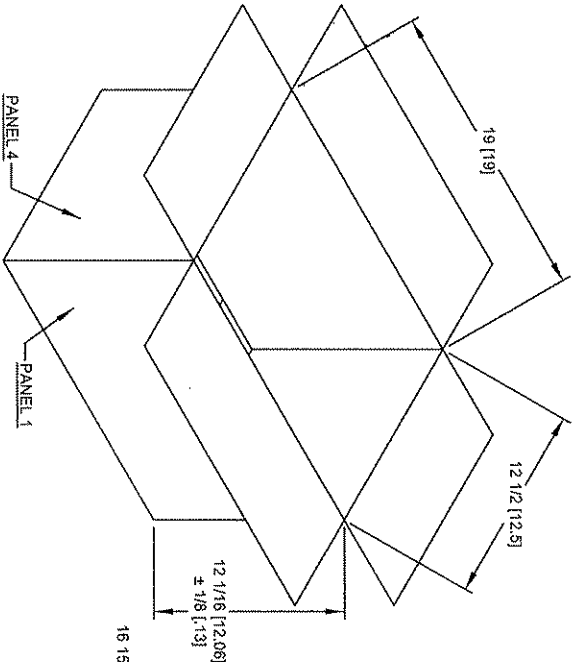
NOTES

TOLEANCES	DATE	DESIGNER	CHECKED	APPROVED
AS NOTED	10-29-96	D. MEEHAN	3/22 = 1	5-15-98
OTHER DATA				
DESCRIPTION				
CORRUGATED BOX				
20 7/8 X 15 5/8 X 8				
QUANTITY				
92500-011				
REV				
NR				



DIMENSIONAL NOTES

ALL BOX DIMENSIONS ARE ± 3/16 UNLESS OTHERWISE NOTED.
ALL PRINTING DIMENSIONS ARE ± 1/4



ASSEMBLED VIEW - ALL DIMENSIONS I.D.

BOX PHYSICALS

STYLE: RSC

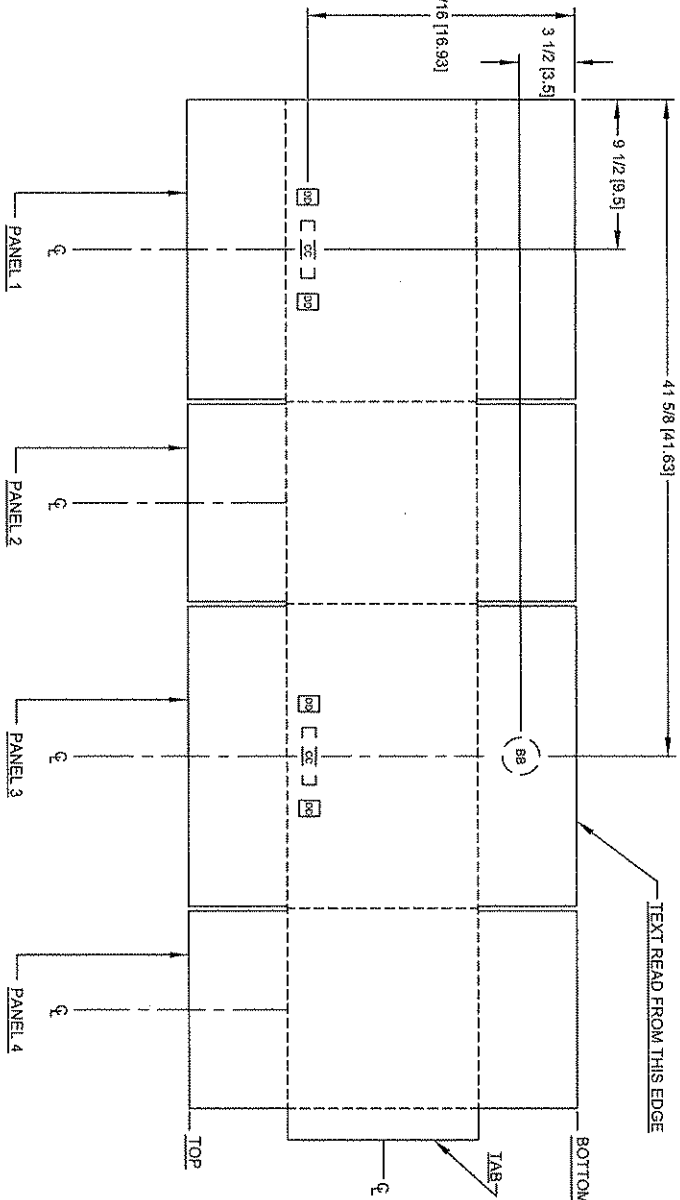
MATERIAL: EQUAL TO OR BETTER THAN #200 SW CORRUGATED BOARD,
MAY BE SPLICED (GLUED) TO OBTAIN BOX DIMENSIONS.

FLAP GAP: OUTER FLAPS SHALL CLOSE AND MEET WITH NO
OVERLAP AND A GAP NO GREATER THAN 1/4"

JOINT: GLUE TAB (GLUE PREFERRED FOR BOX ADHESIVE, HOT MELT)
ETOB NATIONAL STARCH AND CHEMICAL CO. INSTANT LOK 34-26 (6)

GRAPHICS & FINISHING

1. FOR LOCATION PURPOSES, ALL GRAPHICS ARE REPRESENTED
BY RECTANGLES OR CIRCLES DRAWN AROUND THE OUTERMOST
EDGES OF THE ARTWORK. DIMENSIONS ARE HELD TO THE CENTER-
LINE OF THE SHAPES. REFERENCE GRAPHICS LOCATION FOR ACTUAL
ARTWORK SAMPLES.
2. THE STOCK CODE # TO BE PRINTED OR EMBOSSED AND HIDDEN WHEN ASSEMBLED
49 CFR 178.3 & 178.503 AND INTERSTATE COMMERCE FREIGHT
CLASSIFICATIONS.
3. BB = 200 LB. CERTIFICATION SEAL OR EQUIVALENT PER U.S. DOT REGULATION
4. CC = TEXT "THIS SIDE UP" MINIMUM TEXT HEIGHT OF 1". LETTERS
TO BE IN UPPER CASE.
5. DD = ARROWS POINTING AWAY FROM CERTIFICATION SEAL.
ARROWS TO BE A MINIMUM HEIGHT OF 1 1/2" AND BE SYMMETRICAL
ABOUT "CC".

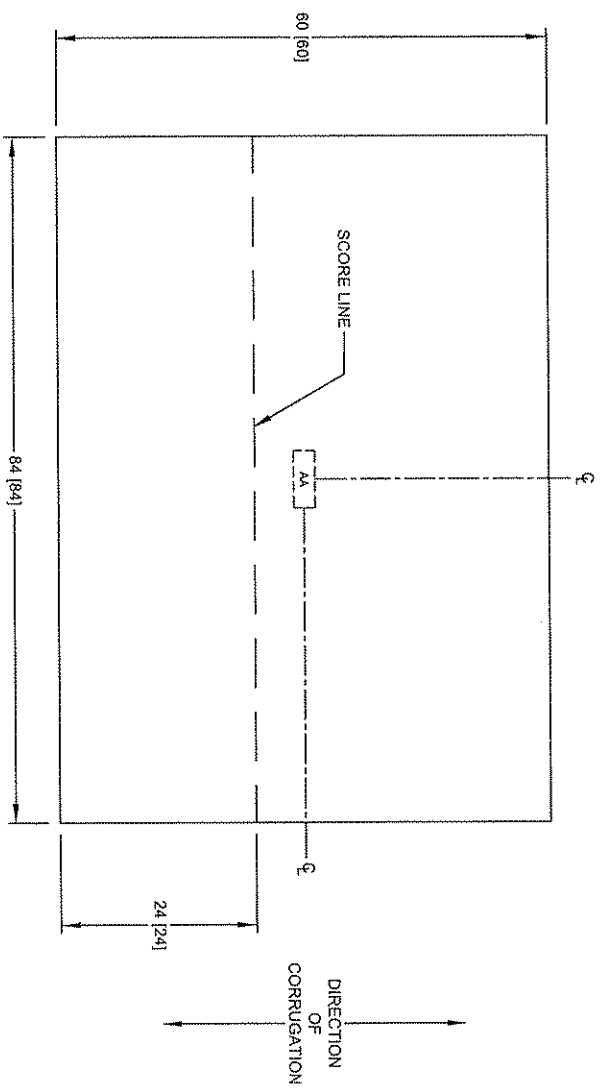


BOX PRINTING LAYOUT DRAWING

WARNING: ALL INFORMATION CONTAINED WITHIN THIS PRINT IS CONFIDENTIAL, AND IS THE PROPERTY OF PEN PRODUCTS. IT IS TO BE KEPT IN STRICTLY CONFIDENTIAL AND NOT REPRODUCED OR COPIED FOR ANY OTHER PURPOSES WITHOUT THE WRITTEN CONSENT OF PEN PRODUCTS.		NOTES:	
B 020019 REDRAWN WITH CHANGE SEE ECR (M0012)		TO-DRAWER: MECHANICALS	
A 366255 MODIFIED DRAWING AND CHANGED ITEM #2 ON T-STRIP		DATE: 07/18/02	
NR 980048 NEW RELEASE		DATE: 02/27/02	
REV		DATE: 10/28/98	
ENR		DATE: 9/14/98	
STATUS		DATE	
92500-013		020019	
CORRUGATED BOX,		19 x 12 1/2 x 12 1/16	
REV		REV	

DIMENSIONAL NOTES

ALL PRINTING IS TO BE CENTERED IN PANEL



DIVIDER PRINTING LAYOUT DRAWING

BOX PHYSICALS

STYLE: IF - DIVIDER (PAD)
MATERIAL: EQUAL TO OR BETTER THAN 200# SW CORRUGATED BOARD, C FLUTE, AND MAY BE SPLICED TO OBTAIN BOX DIMENSIONS.

GRAPHICS & FINISHING

1. FOR LOCATION PURPOSES, ALL GRAPHICS ARE REPRESENTED BY RECTANGLES OR CIRCLES DRAWN AROUND THE OUTERMOST EDGES OF THE ARTWORK. DIMENSIONS ARE HELD TO THE CENTER-LINE OF THE SHAPES. REFERENCE GRAPHICS LOCATION FOR ACTUAL ARTWORK SAMPLES.
2. THE STOCK CODE # "AA" TO BE PRINTED OR EMBOSSED ON ONE SIDE ONLY.

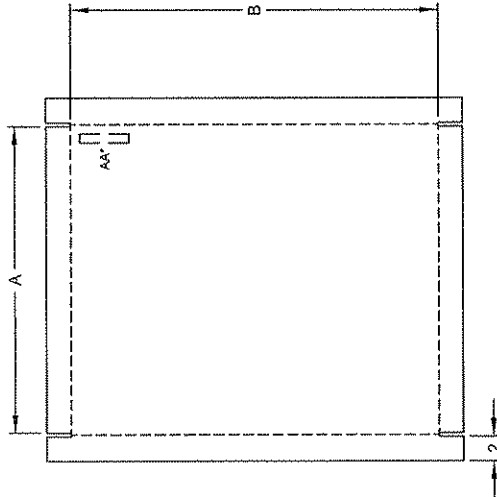
WARNING: ALL INFORMATION CONTAINED WITHIN THIS PRINT IS CONFIDENTIAL AND IS THE PROPERTY OF PEN PRODUCTS. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED AND IS NOT TO BE USED FOR ANY OTHER PURPOSE THAN THAT FOR WHICH IT WAS INTENDED.				NOTES:			
REV	ENR	STATUS	DATE	TOLEANCES:	DATE:	DATE:	DATE:
A	000013	REDRAWN WITH UPDATE SEE (ECS # A0100)	06/07/02	± .14	± .25	± .14	± .25
MR	010950	NEW RELEASE	7/13/01	OTHER DATA			
				DRAWING REVISION			
				92600-022			
				A			

DIMENSIONAL NOTES

ALL BOX DIMENSIONS ARE ±3/16 UNLESS OTHERWISE NOTED.
ALL PRINTING DIMENSIONS ARE ±1/4.

PRINT/DIE KEY			
LABEL	I.D. NO.	SIZE	DESCRIPTION
AA*	N/A	VARIES	STOCK CODE #

STOCK CODE	DUST COVER DIMENSIONS	
	A	B
92800-001	16	21
92800-002	18	36
92800-003	18	72
92800-004	18	76
92800-005	24	36
92800-006	24	66
92800-007	24	72
92800-008	30	80
92800-009	30	66
92800-010	36	72
92800-011	24	12
92800-012	24	18
92800-013	24	24
92800-014	24	30
92800-015	24	42
92800-016	24	48
92800-017	24	54
92800-018	24	60
92800-019	18	66
92800-020	36	36
92800-021	40	40



STYLE: IF (DUST COVER).

TYPE: 200# SW CORRUGATED BD. C-FLUTE.

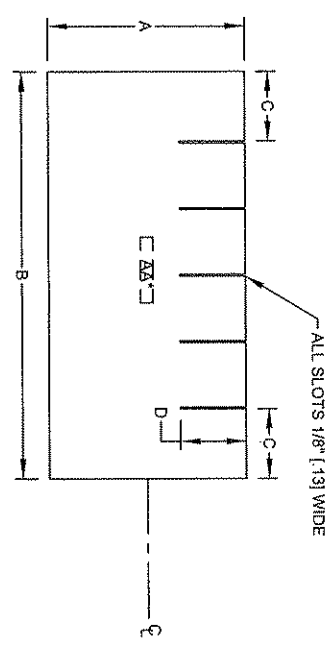
SEE NOTE #2

SEE NOTE #1

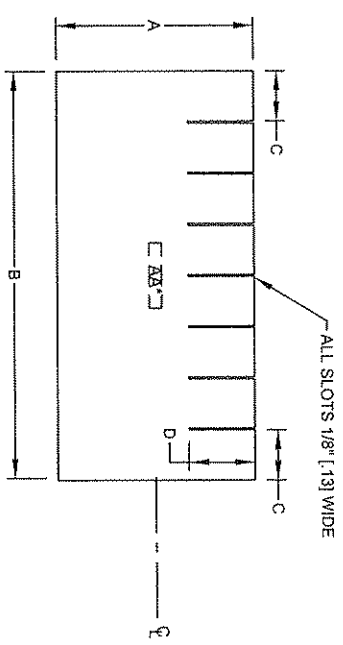
NOTES:

- ITEM #1 USED ON EVERY DUST COVER TO PRINT STOCK CODE NUMBER.
- THE "XXXX-XXX" STOCK CODE ON THIS DRAWING WILL BE REPLACED WITH THE PROPER SIZE CORRUGATED BOARD SELECTION NUMBER. REFERENCE THE BILL OF MATERIAL.

2	XXXX-XXX	N/A	00113-200
1	00070-001	N/A	00113-200
CORRUGATED BOARD, SW, C FLUTE, PARALLEL TO FIRST DIMENSION, 200#			
INK, STENCIL, DL-XLM, BLACK			
DOCUMENT			
MATERIAL DESCRIPTION			
NOTES:			
WARNING: ALL INFORMATION CONTAINED WITHIN THIS PRINT IS CONFIDENTIAL AND IS THE PROPERTY OF INDIANA DEPT. OF CORRECTION. BY ACCEPTING THIS PRINT THE USER AGREES THAT IT SHALL NOT BE USED FOR ANY OTHER PURPOSE THAN THAT FOR WHICH IT WAS INTENDED.			
TOLERANCES:			
D. MECHANICAL 1/8" ± 1/32"			
OTHER DATA:			
12/6/00			
000092			
COVER CORRUGATED			
DRAWING NUMBER 92800-000			
REV A			



STOCKCODE #	DIVIDER DIMENSIONS			
	A	B	C	D
92700-002	7 3/4 [7.75]	15 1/2 [15.5]	2 1/2 [2.5]	4 1/2 [4.5]
92700-008	8 1/4 [8.25]	17 3/4 [17.75]	3 [3]	4 1/2 [4.5]

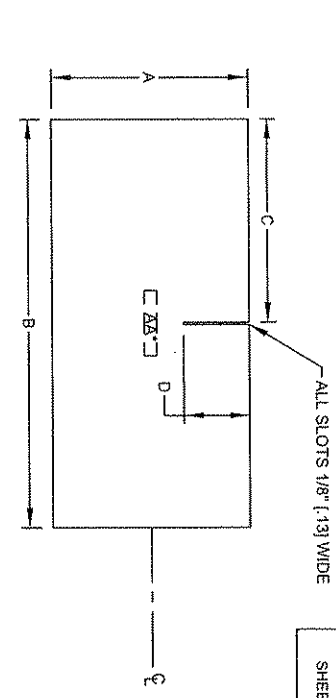


STOCKCODE #	DIVIDER DIMENSIONS			
	A	B	C	D
92700-002	7 3/4 [7.75]	20 3/4 [20.75]	2 9/16 [2.56]	4 1/2 [4.5]

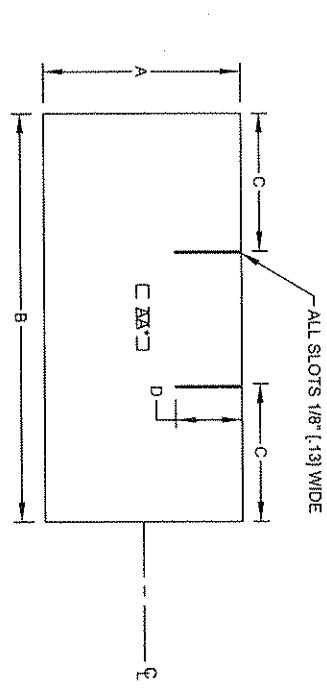
ASSEMBLED VIEW ALL DIMENSIONS I.D.
STYLE: IF

MATERIAL: EQUAL TO OR BETTER THAN
TYPE: 200# S/W CORRUGATED BD, C-FLUTE

- NOTES:
1. THE STOCKCODE # TO BE PRINTED OR EMBOSSED AND HIDDEN WHEN FULLY ASSEMBLED. DIMENSIONS ARE HELD TO THE CENTERLINE OF THE SHAPES. (REF. AA*)



STOCKCODE #	DIVIDER DIMENSIONS			
	A	B	C	D
92700-008	11 13/16 [11.81]	12 3/8 [12.38]	6 3/16 [6.19]	6 [6]



STOCKCODE #	DIVIDER DIMENSIONS			
	A	B	C	D
92700-006	11 13/16 [11.81]	18 7/8 [18.89]	6 5/16 [6.31]	6 [6]

WARNING: ALL INFORMATION CONTAINED WITHIN THIS PRINT IS CONFIDENTIAL AND IS THE PROPERTY OF INDIAN DEPT. OF CORRECTION. BY ACCEPTING THIS PRINT THE USER AGREES THAT IT SHALL NOT BE USED FOR ANY OTHER PURPOSE THAN THAT FOR WHICH IT WAS INTENDED.

NOTES:

NR	010087	NEW RELEASE	1106801	DATE
REV	ERN	STATUS		
TOLERANCES:				
INCHES	± 1/16	FEET	± .25	
OTHER DATA:				
DRAWING NUMBER: 92700-000				
CORRUGATED PARTITION				
PEN PRODUCTS				
R. CARTER				
11/06/01				
010087				

STOCKCODE #	DIVIDER DIMENSIONS			
	A	B	C	D
92700-007	8 1/4 [8.25]	11 3/4	3 [3]	4 1/2 [4.5]

[illegible]

ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS

- I. **OBJECTIVE:**
 To provide a corrugated partition for use in the shipping of soap products in quart size bottles.
- II. **REQUIREMENTS:**
- | | |
|------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A. Material | Equal to or better than 200 lb. Single wall
C- Flute Corrugated Board. |
| B. Style | Interior Forms (IF), International Box Code
0933 |
| C. Slot Placement | Slot placement and number (3) to be in such a
way as to provide equal and adequate spacing
for the end product. Suggested spacing center
line to center line.
Middle Cells = 3 3/4 Border Cells = 3 5/8 |
| D. Slot Width | Slot width to be of equal width to provide
support and proper resistance to movement in
all directions between and with other partitions. |
| E. Slot Depth | Depth to be no more then 52 % of the height of
the partition and no less then 50 % of the
height. |
| F. Text | The stock code numbers to be printed or
embossed. |
| G. Compatibility | Must be compatible with Box number
92500-112 |
| H. Size (Overall dimensions) | Length 14 3/4 + / - 1/8
Height 10 1/2 + / - 1/8 |

ORIGIN DATE	DESCRIPTION CORRUGATED PARTITION 14 3/4 X 10 1/2	DOCUMENT NO.
March 4, 2003		92700-016
GENERATED BY		RELEASE DATE
J HUGHES		04/02/03
ERN NO		REVISION NO.
030012		NR

A. Packaging/Shipping
Per purchase order

1992 Fiber Box Handbook
Fiber Box Association

92700-016

ORIGIN DATE	DESCRIPTION	DOCUMENT NO.
March 4, 2003	CORRUGATED PARTITION 14 3/4 X 10 1/2	92700-016
GENERATED BY		RELEASE DATE
J HUGHES		04/02/03
ERN NO		REVISION NO.
030012		NR

ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS

- I. **OBJECTIVE:**
 To provide a corrugated partition for use in the shipping of soap products in quart size bottles.
- II. **REQUIREMENTS:**
- | | |
|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A. Material | Equal to or better than 200 lb. Single wall
C- Flute Corrugated Board. |
| B. Style | Interior Forms (IF), International Box Code
0933 |
| C. Slot Placement | Slot placement and number (2) to be in such a
way as to provide equal and adequate spacing
for the product. Suggested Spacing Center line
to center line
Middle Cells = 3 3/4 Border Cells = 3 5/8 |
| D. Slot Width | Slot width to be of equal width to provide
support and proper resistance to movement in
all directions between and with other partitions. |
| E. Slot Depth | Depth to be no more then 52 % of the height of
The partition and no less then 50 % of the
height. |
| F. Text | The stock code numbers to be printed or
embossed. |
| G. Compatibility | Must be compatible with Box number
92500-112 |
| H. Size (Overall dimensions) | Length 11 + / - 1/8
Height 10 1/2 + / - 1/8 |

ORIGIN DATE	DESCRIPTION CORRUGATED PARTITION 11 X 10 1/2	DOCUMENT NO.
March 4, 2003		92700-017
GENERATED BY		RELEASE DATE
J HUGHES		04/02/03
ERN NO		REVISION NO.
030012		NR

**ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS**

III PROCUREMENT:

A. Packaging/Shipping
Per purchase order

B. Reference 1992 Fiber Box Handbook
Fiber Box Association

C. Method of Specifying 92700-017

ORIGIN DATE	DESCRIPTION CORRUGATED PARTITION 11 X 10 1/2	DOCUMENT NO.
March 4, 2003		92700-017
GENERATED BY		RELEASE DATE
J HUGHES		04/02/03
ERN NO		REVISION NO.
030012		NR

ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS

I. OBJECTIVE:

To provide a corrugated partition for use in the shipping of cleaning products.

II. REQUIREMENTS:

- | | |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A. Material | Equal to or better than 200 lb. Single wall C- Flute Corrugated Board. |
| B. Style | Interior Forms (IF), International Box Code 0933 |
| C. Slot Placement | Slot placement and number (1) to be in such a way as to provide equal and adequate spacing for the end product. Suggested spacing edge, to center line. Border Cells = 5-7/16 |
| D. Slot Width | Slot width to be of equal width to provide support and proper resistance to movement in all directions between and with other partitions. |
| E. Slot Depth | Depth to be no more then 52 % of the height of the partition and no less then 50 % of the height. |
| F. Text | The stock code numbers to be printed or embossed. |
| G. Compatibility | Must be compatible with Box number 92500-113 |
| H. Size (Overall dimensions) | Length 10-7/8 + / - 1/ 8
Height 4-7/8 + / - 1/ 8 |

ORIGIN DATE	DESCRIPTION CORRUGATED PARTITION 10-7/8 X 4-7/8 WITH 1 SLOT	DOCUMENT NO.
June 21, 2004		92700-018
GENERATED BY		RELEASE DATE
J HUGHES		REVISION NO.
ERN NO		8

A. Packaging/Shipping
Per purchase order

1992 Fiber Box Handbook
Fiber Box Association

92700-018

ORIGIN DATE	DESCRIPTION CORRUGATED PARTITION 10-7/8 X 4-7/8 WITH 1 SLOT	DOCUMENT NO.
June 21, 2004		92700-018
GENERATED BY		RELEASE DATE
J HUGHES		REVISION NO.
ERN NO		8

**ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS**

- I. **OBJECTIVE:**
To provide a corrugated partition for use in the shipping of cleaning products.
- II. **REQUIREMENTS:**
- | | |
|------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A. Material | Equal to or better than 200 lb. Single wall C- Flute Corrugated Board. |
| B. Style | Interior Forms (IF), International Box Code 0933 |
| C. Slot Placement | Slot placement and number (2) to be in such a way as to provide equal and adequate spacing for the end product. Suggested spacing center line to center line.
Middle Cells = 3-5/8 Border Cells = 3-5/8 |
| D. Slot Width | Slot width to be of equal width to provide support and proper resistance to movement in all directions between and with other partitions. |
| E. Slot Depth | Depth to be no more then 52 % of the height of the partition and no less then 50 % of the height. |
| F. Text | The stock code numbers to be printed or embossed. |
| G. Compatibility | Must be compatible with Box number 92500-113 |
| H. Size (Overall dimensions) | Length 10-7/8 + / - 1/ 8
Height 4-7/8 + / - 1/ 8 |

ORIGIN DATE	DESCRIPTION	DOCUMENT NO.
June 18, 2004	CORRUGATED PARTITION 10-7/8X 4-7/8 WITH 2 SLOTS	92700-019
GENERATED BY		RELEASE DATE
J HUGHES		REVISION NO.
ERN NO		8

A. Packaging/Shipping
Per purchase order

1992 Fiber Box Handbook
Fiber Box Association

92700-019

ORIGIN DATE	DESCRIPTION CORRUGATED PARTITION 10-7/8X 4-7/8 WITH 2 SLOTS	DOCUMENT NO.
June 18, 2004		92700-019
GENERATED BY		RELEASE DATE
J HUGHES		REVISION NO.
ERN NO		8

**ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS**

- I. **OBJECTIVE:**
To provide a corrugated partition for use in the shipping of soap products in quart size bottles.
- II. **REQUIREMENTS:**
- | | |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A. Material | Equal to or better than 200 lb. Single wall C- Flute Corrugated Board. |
| B. Style | Interior Forms (IF), International Box Code 0933 |
| C. Slot Placement | Slot placement and number (2) to be in such a way as to provide equal and adequate spacing for the product. Suggested Spacing Center line to center line
Middle Cells = 3 3/4 Border Cells = 3 5/8 |
| D. Slot Width | Slot width to be of equal width to provide support and proper resistance to movement in all directions between and with other partitions. |
| E. Slot Depth | Depth to be no more then 52 % of the height of The partition and no less then 50 % of the height. |
| F. Text | The stock code numbers to be printed or embossed. |
| G. Compatibility | Must be compatible with Box number 92500-112 |
| H. Size (Overall dimensions) | Length 10 5/8 + / - 1/ 8
Height 9 5/8 + / - 1/ 8 |

ORIGIN DATE	DESCRIPTION CORRUGATED PARTITION 10 5/8 X 9 5/8	DOCUMENT NO.
May 14, 2010		92700-023
GENERATED BY		RELEASE DATE
E. KOLESNIKOV		08/02/07
ERN NO		REVISION NO.
		NR

A. Packaging/Shipping
Per purchase order

1992 Fiber Box Handbook
Fiber Box Association

92700-023

ORIGIN DATE	DESCRIPTION CORRUGATED PARTITION 10 5/8 X 9 5/8	DOCUMENT NO.
May 14, 2010		92700-023
GENERATED BY		RELEASE DATE
E. KOLESNIKOV		08/02/07
ERN NO		REVISION NO.
		NR

ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS

- I. **OBJECTIVE:**
 To provide a corrugated partition for use in the shipping of soap products in quart size bottles.
- II. **REQUIREMENTS:**
- | | |
|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A. Material | Equal to or better than 200 lb. Single wall
C- Flute Corrugated Board. |
| B. Style | Interior Forms (IF), International Box Code
0933 |
| C. Slot Placement | Slot placement and number (2) to be in such a
way as to provide equal and adequate spacing
for the product. Suggested Spacing Center line
to center line
Middle Cells = 3 3/4 Border Cells = 3 5/8 |
| D. Slot Width | Slot width to be of equal width to provide
support and proper resistance to movement in
all directions between and with other partitions. |
| E. Slot Depth | Depth to be no more then 52 % of the height of
The partition and no less then 50 % of the
height. |
| F. Text | The stock code numbers to be printed or
embossed. |
| G. Compatibility | Must be compatible with Box number
92500-112 |
| H. Size (Overall dimensions) | Length 7 1/8 + / - 1/ 8
Height 9 5/8 + / - 1/ 8 |

ORIGIN DATE	DESCRIPTION CORRUGATED PARTITION 7 1/8 X 9 5/8	DOCUMENT NO.
May 14, 2010		92700-024
GENERATED BY		RELEASE DATE
E. KOLESNIKOV		08/02/07
ERN NO		REVISION NO.
		NR

A. Packaging/Shipping
Per purchase order

1992 Fiber Box Handbook
Fiber Box Association

92700-024

ORIGIN DATE	DESCRIPTION CORRUGATED PARTITION 7 1/8 X 9 5/8	DOCUMENT NO.
May 14, 2010		92700-024
GENERATED BY		RELEASE DATE
E. KOLESNIKOV		08/02/07
ERN NO		REVISION NO.
		NR